

15. The process of Claim 11 wherein said drawn yarn is supplied to a second draw zone wherein it is relaxed.

16. The process of Claim 15 wherein heat from a heater operating at about 210°C relaxes said drawn yarn.

17. The process of fully orienting a 255 denier, 34 filament low molecular weight polyester yarn comprising the steps of: supplying a 255 denier, 34 filament POY yarn, heating and drawing said yarn with a draw ratio of 2.093 to produce a fully oriented yarn and taking up the fully oriented yarn.

18. The process of Claim 17 wherein the heater for said yarn is operated at a temperature of about 210°C.--

Page 2, Lines 6 - 8, delete the sentence "The fully drawn yarn 32 .....to the take-up roll 36." and substitute the following --As clearly shown in Figures 1 and 2, the fully drawn yarn 32 then passes through the dancer roll arrangement 34 at a speed of 200 yards per minute to the take-up roll 36 without further processing--

Respectfully requested,



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